



## TAILBONE

### TOOLS NEEDED

- Set of standard Allen Wrenches
- 9/16" Wrench x 2
- 1/2" Wrench x 2

### INSTALLATION INSTRUCTIONS

1. Using GUSSET PLATES, attach the HITCH INSERT to the VERTICAL TUBE with the .375 HEX BOLTS, WASHERS, and LOCK NUTS.



2. Using the .25 BUTTON HEAD CAP SCREWS, .313 LOCK WASHERS, and TRACK NUTS, loosely attach the ALUMINUM ANGLE GUSSETS to the center of the GROOVY EXTRUSION, allowing space for inner tube. Tighten the gussets 21 3/8" from end of angle to end of extrusion, on each side.

3. Attach the INNER TUBE to the ALUMINUM ANGLE GUSSETS using .313" BUTTON HEAD CAP SCREWS, LOCK WASHERS, and .313" LOCK NUTS.



3. Feed the INNER TUBE into the VERTICAL TUBE. Align the holes at the desired height and put the .313" LOCKING PIN through the aligned holes. Fasten the pin.



4. Slide the TOP CAP over the GROOVY EXTRUSION, center it, and attach a GUIDE POST to each end.



5. Double check that all fasteners are tight and mount to your 2" receiver, locking the Tailbone in place with the HITCH PIN and HITCH CLIP.



### PARTS LIST

- A - 1 x HITCH INSERT
- B - 2 x GUSSET PLATE
- C - 1 x VERTICAL TUBE
- D - 1 x INNER TUBE
- E - 2 x ALUMINUM GUSSET
- F - 1 x GROOVY EXTRUSION
- G - 1 x TOP CAP
- H - 2 x GUIDE POST
- I - 4 x .25 LOCK WASHER
- J - 2 x .313 LOCK WASHER
- K - 2 x .313 LOCK NUT
- L - 2 x .313 WASHER
- M - 2 x .313 BOLT
- N - 4 x .25 SCREW
- O - 4 x TRACK NUT
- P - 1 x .313 PIN
- Q - 1 x HITCH PIN AND CLIP
- R - 8 x .375 WASHER
- S - 4 x .375 HEX BOLT
- T - 4 x .375 LOCK NUT

