



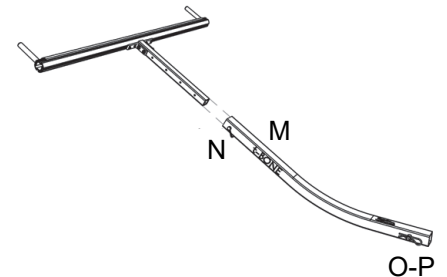
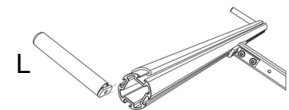
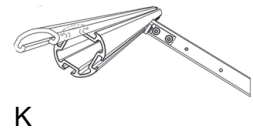
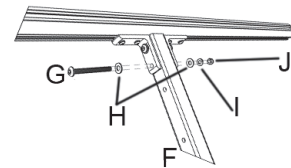
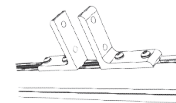
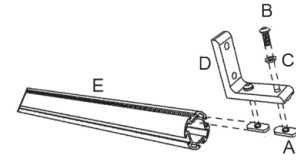
## GROOVY T-BONE

### INSTALLATION INSTRUCTIONS

1. With the GROOVED CROSSBAR (E) laying on a flat surface, insert 2 of the WELD NUTS (A). Align the notched side of the ALUMINUM ANGLE GUSSET (D) and loosely attach it using two 0.25 BUTTON HEAD BOLTS (B) and 0.25 LOCK WASHERS (C). Repeat this process for the second gusset, making sure the assembly will move along the groove.
2. Slide each gusset assembly 24.25" inward, leaving a 1.75" gap on the center of the cross-bar and tighten the 0.25 screws with a 5/32 Allen wrench.
3. Attach the INNER TUBE (F) using the 0.375 BUTTON CAP BOLTS (G), 0.375 FLAT WASHERS (H), AND 0.375 LOCK NUTS with a 3/16 Allen wrench.
4. Slide the PROTECTIVE CAP (K) onto the cross-bar. (This is often shipped inside the GROOVED CROSSBAR for security, please check there if you can not find it).
5. Slide the GUIDE POST ASSEMBLY (L) onto the crossbar into your desired position and tighten them.
6. Insert the inner tube assembly into the red OUTER TUBE (M) and secure with the 0.313 LOCKING PIN (N)

### INSTALLING TO HITCH

7. Insert the red outer tube into your 2" trailer hitch receiver, and secure with the it with the HITCH PIN (O) & HITCH CLIP (P).





## GROOVY T-BONE

### TOOLS NEEDED

- Set of Allen Wrenches

### PARTS LIST

- A - 4 x WELD NUTS
- B - 4 x 0.25 BUTTON HEAD BOLTS
- C - 4 x 0.25 LOCK WASHER
- D - 2 x ALUMINUM ANGLE GUSSET
- E - 1 x GROOVED CROSSBAR
- F - 1 x INNER TUBE
- G - 2 x 0.375 BUTTON CAP BOLT
- H - 2 x 0.375 FLAT WASHER
- I - 2 x 0.375 LOCK WASHER
- J - 2 x 0.375 LOCK NUT
- K - 1 x PROTECTIVE CAP
- L - 2 x GUIDE POST ASSEMBLY
- M - 1 x OUTER TUBE
- N - 1 x 0.313 WIRE LOCK PIN
- O - 1 x HITCH PIN
- P - 1 x HITCH CLIP

